# Dezurik Bos-CL on-Center Resilient seated butterfly valves



#### **Design and Construction**

BOS-CL On-Center Resilient Seated Butterfly Valves are designed to handle a wide variety of liquids and gases. They are available in lugged 2-24" (50-600mm) or flanged 26-48" (650-1200mm) Ductile Iron body design with discs of nylon coated ductile iron, 316 stainless steel or aluminum bronze. BOS-CL valves feature a one-piece body, high performance seat bonded to a solid backing ring, three heavy duty bearings, and a blow-out proof shaft.

## **Applications**

BOS-CL Resilient Seated Butterfly Valves are suitable for many industrial applications such as water treatment, power, mining, pulp and paper, automotive and other general service applications where heavy-duty resilient seated butterfly valves are required.

## **Pressure Ratings:**

Ductile Iron Nylon Coated or 316 Stainless Steel Discs

2-12" (50-300mm) 175 psi (1210 kPa) 14-48" (350-1200mm) 150 psi (1030 kPa)

Aluminum Bronze Discs 2-48" (50-1200mm) 150 psi (1030 kPa)

## **Temperature Ratings:**

NBR 2-48" (50-1200mm): -20 to 180°F (-29 to 82°C) EPDM 2-24" (50-600mm): -20 to 250°F (-29 to 121°C)

# On-Center Seat Design Provides Bi-Directional Shutoff

On-Center Seat design provides a streamlined disc with high flow capacity. Designed for both on-off and throttling, the BOS-CL provides bi-directional shutoff to the full rating of the valve. BOS-CL Valves provide bubble tight shutoff, and can be used on dead end service with downstream flange attached. On valve sizes 26" (650mm) and larger, valve is rated to 50 psi (320 kPa) dead end service when downstream flange is not used. For high strength and corrosion resistance, three disc material choices are available: Ductile Iron Nylon Coated, 316 Stainless Steel and Aluminum Bronze.



**Ductile Iron Nylon Coated** 



316 Stainless Steel



Aluminum Bronze



#### **Superior Bonded Seats**

The BOS-CL seat bonding process ensures the seat is held firmly in place and provides a long lasting, maintenance free seal. The seat is bonded to a rigid backing ring which reduces flexing and fatigue. The bonded seat also improves performance when the line maintains a vacuum, or when handling viscous liquids – circumstances that tend to dislodge seats that are not solidly retained. BOS Valves have integral flange seals, eliminating the need for flange gaskets.

# **Heavy-Duty Bearings Ensure Smooth Operation**

Three heavy-duty bearings ensure smooth, reliable valve operation and promote a longer cycle life than valve designs without bearings. Shaft seals protect bearings from internal and external corrosion.

#### **Shaft Seals**

The BOS-CL shaft sealing technology offers maximum reliability. It uses multiple separate sealing components for continuous protection from leakage. Disc hubs form the primary seal around the shaft. In addition, seals are molded into the seat ring followed by o-rings to ensure reliability.



#### **Blowout Proof Shaft**

For user safety, the BOS-CL resilient seated butterfly valve has a proven shaft retaining system that provides a blowout proof shaft per API 609.

#### **Quality Testing and Standards**

Every BOS Valve is tested for shell and seat leakage and comes with a 2-year warranty.



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#### **Compatible with Standard Actuators**

The actuator mounting flange on BOS-CL valves is compatible with the ISO 5211 bolt pattern which increases flexibility and reduces inventory. Actuator options include lever, handwheel, chainwheel, PowerRac® double acting and spring return cylinders, Compak<sup>TM</sup> double acting and spring return cylinder and G-Series Cylinder actuators.

#### **AM-Series Manual Gear**

Manual Gear actuators provide high torque for robust applications and a long service life without maintenance. Handwheel or chainwheel operation is available.



## **PowerRac® Cylinder Actuators**

Double-acting and spring-return PowerRac®

actuators feature a proven rack-andpinion design ideally suited for high cycle applications. PowerRac® actuators provide high output torque for on-off applications and consistently high output



torque throughout the full stroke for accurate control. Its durability is backed by a Lifetime Warranty.

## **Compak™ Cylinder Actuators**

The compact, modular design allows the Compak™ actuator to be mounted for a low profile assembly. Compak™ actuators are



a versatile double rack-and-pinion design and are available as double-acting or spring-return units.

## **G-Series Cylinder Actuators**

G-Series actuators feature a rack-and-gear design for larger size



rotary valves where constant high torque capability throughout the stroke is required. They are available as double-acting with either pneumatic or hydraulic supply.

#### **Accessories**

A full line of accessories are also available, including positioners, solenoids, switches, speed controls, floorstands and valves boxes.

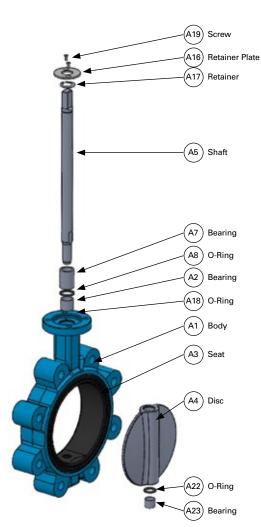
## **Materials of Construction**

## 2-24" (50-600mm) Valve Sizes

Item	Description	Material
A1	Body	Ductile Iron, ASTM A536, 65-45-12
A2	Bearing	Carbon steel with PTFE sintered bronze composite
A3	Seat*	NBR - Acrylonitrile-Butadiene
AS	Seat	EPDM-Terpolymer of Ethylene Propylene and a Diene
		Ductile Iron, ASTM A536, 65-45-12, Nylon 11 coated
A4	Disc	Stainless Steel, ASTM A351, CF8M
		Aluminum Bronze, ASTM B148, C954
A5	Shaft (2- 12")	420 Stainless Steel, ASTM A582
A7	Bearing (2-18")	Glass Filled Nylon
Α/	Bearing (20" & 24")	Brass
A8	O-Ring**	NBR - Acrylonitrile-Butadiene
Ao		EPDM - Terpolymer of Ethylene Propylene and a Diene
A16	Retainer Plate	Carbon steel, Zinc Plated
A17	Retainer	Spring Steel
A18	O-Ring	NBR - Acrylonitrile-Butadiene
Alo	O-Ning	EPDM - Terpolymer of Ethylene Propylene and a Diene
A19	Screw	Carbon steel, Zinc Plated
A20	O-Ring (14-24")**	NBR - Acrylonitrile-Butadiene
AZU	U-ning (14-24 )***	EPDM - Terpolymer of Ethylene Propylene and a Diene
A21	Dowel Pin (14-24")	Spring Steel
A22	O.D.: (011.4.411)***	NBR - Acrylonitrile-Butadiene
AZZ	O-Ring (2"-14")**	EPDM - Terpolymer of Ethylene Propylene and a Diene
A23	Bearing (2-14")	Carbon steel with PTFE sintered bronze composite
A24	Shaft - Top (14-24")	420 Stainless Steel, ASTM A582
A25	Shaft - Bottom (14-24")	420 Stainless Steel, ASTM A582

<sup>\*</sup>Seat backing material: 2-6" = Phenolic; 8-24" = Aluminum

## 2-12" (50-300mm) Valve Size



# 14-24" (350-600mm) Valve Size A19) Screw (A16) Retainer Plate A17) Retainer A24) Top Shaft A7) Bearing A8 O-Ring A2 Bearing A18) O-Ring A1) Body A3 Seat A4) Disc (A23) Bearing (A21) Dowel Pin A20) O-Ring (A25) Bottom Shaft

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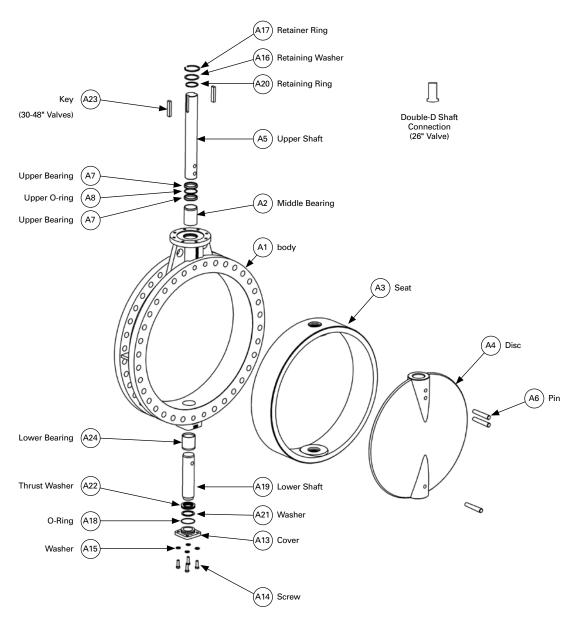
<sup>\*\*</sup> O-ring material matches seat material

# **Materials of Construction**

## 26-48" (650-1500mm) Valve Size

Item	Description	Material
A1	Body	Ductile Iron, ASTM A536, 65-45-12
A2	Bearing (Middle)	Phosphor Bronze, QSn4-3
A3	Seat*	NBR-Acrylonitrile-Butadiene
		Ductile Iron, ASTM A536, 65-45-12, Nylon 11 coated
A4	Disc	316 Stainless Steel, ASTM A351, CFBM
		Aluminum Bronze, ASTM B148, C954
A5	Shaft (Upper)	420 Stainless Steel, ASTM A276 Condition "A"
A6	Pin	316 Stainless Steel
A7	Bearing (Upper)	Phosphor Bronze, QSn4-3
A8	O-Ring	NBR-Acrylonitrile-Butadiene
A13	Cover	Ductile Iron, ASTM A536, 65-45-12
A14	Screw	Stainless Steel A4-80 (316)
A15	Washer	Stainless Steel A4-80 (316)
A16	Washer	304 Stainless Steel
A17	Retaining Ring	Carbon Steel
A18	O-Ring	NBR-Acrylonitrile-Butadiene
A19	Shaft (Lower)	420 Stainless Steel, ASTM A276 Condition "A"
A20	Retaining Ring	Carbon Steel
A21	Washer	Carbon Steel
A22	Bearing (Thrust)	Carbon Steel, ASTM A295 E52100
A23	Key	Carbon Steel, AISI 1045
A24	Bearing (Lower)	Phosphor Bronze, QSn4-3

<sup>\*</sup> Seat backing material: Aluminum



# **Valve Selection**

## **Shut-Off Capabilities**

All Seat Materials	Bubble Tight Shutoff*
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<sup>\*</sup> Fully rated bi-directional shutoff; dead end service with downstream flange attached. On sizes 26" (650mm) and larger, valve is derated to 50 psi (320kPa) dead end service when downstream flange is not used

### **Pressure Ratings**

Ductile Iron Nylon Coated or 316 Stainless Steel Discs				
2-12" (50-300mm) 175 psi (1210 kPa)				
14-48" (350-1200mm) 150 psi (1030 kPa)				
Aluminum Bronze Discs				
2-48" (50-1200mm) 150 psi (1030 kPa)				

## **Temperature Ratings:**

NBR	-20 to 180°F (-29 to 82°C)
EPDM	-20 to 250°F (-29 to 121°C)

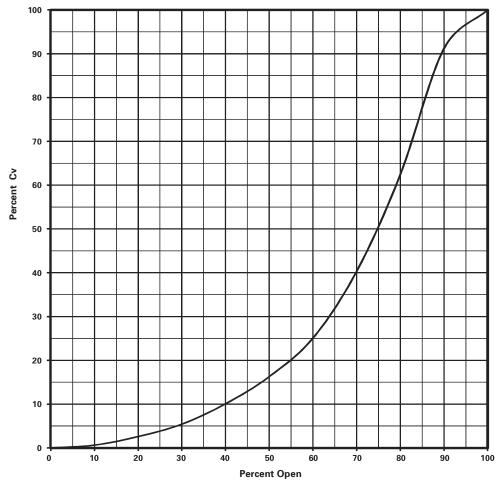
## **Applicable Standards**

DeZURIK BOS-CL Resilient Seated Butterfly Valves are designed and/or tested to meet the following standards:				
ASME B16.1	Class 125 Flange Drilling			
ASME B16.5	Class 150 Flange Drilling, 2-24" (50-600mm)			
ASME B16.47	Class 150 Flange Drilling, 26" (650mm) and larger			
ASME B16.42	Class 150 Body Wall Thickness			
API 609	Butterfly Valve Face to Face, Category A			
ASME B16.10 & MSS SP-67	Butterfly Valve Face to Face, 2-14" Narrow body; 16-24" Wide Body			
API 609/598 & MSS SP-67	Shell and Seat Pressure Testing			
ASME 16.104 Exceeds Class VI Shutoff Requirements (Bubble Tight)				
ISO 5211	Actuator Mounting			
ISO 7005-2 or BS4504	PN10 and 16 Flange Drilling			
NSF/ANSI-61 &	Sizes 2-24" (50-600mm) Certified for use in			
NSF/ANSI-372	drinking water applications			

## **Flow Parameters**

Valve Size	Cv* Kv* 100% Open	K Factor**	
<u>2"</u> 50mm	115 99	0.86	
<u>2.5"</u> 65mm	<u>195</u> 169	0.81	
<u>3"</u> 80mm	<u>300</u> 260	0.77	
<u>4"</u> 100mm	<u>600</u> 519	0.72	
<u>5"</u> 125mm	<u>1020</u> 882	0.70	
<u>6"</u> 150mm	<u>1580</u> 1367	0.68	
<u>8"</u> 200mm	<u>3135</u> 2712	0.63	
<u>10"</u> 250mm	<u>5340</u> 4619	0.47	
<u>12"</u> 300mm	<u>8250</u> 7136	0.46	
<u>14"</u> 350mm	<u>11915</u> 10306	0.44	
<u>16"</u> 400mm	<u>16390</u> 14177	0.30	
<u>18"</u> 450mm	<u>21705</u> 18775	0.29	
<u>20"</u> 500mm	<u>27910</u> 24142	0.28	
<u>24"</u> 600mm	<u>43115</u> 37294	0.26	
<u>26"</u> 650mm	44900 38800	0.20	
<u>30"</u> 750mm	<u>70400</u> 60900	0.15	
<u>32"</u> 800mm	81300 70300	0.14	
<u>36"</u> 900mm	84200 72800	0.21	
<u>40"</u> 1000mm	<u>116000</u> 101000	0.17	
<u>42"</u> 1050mm	<u>133000</u> 115000	0.16	
<u>48"</u> 1200mm	147000 127000	0.22	

#### **BOS-CL Flow Curve** Percent Open vs. Percent Cv



 $\begin{array}{cccc} L = \underbrace{KxD} & Where & L & = & Equivalent length of pipe in feet \\ f & K & = & Resistance coefficient \\ D & = & Pipe diameter in feet \\ f & = & Friction factor, related to type of pipe \\ \end{array}$ 

<sup>\*</sup>Cv = Flow in GPM of water at 1 psi pressure drop.
Kv = Flow in m3/hr. of water at 100 kPa pressure drop.
\*\* K = The resistance coefficient of the valve. The constant (K) can be used to determine the equivalent length of pipe.

# Valve Selection (Cont.) Valve and Actuator Weights

Valve	Basic	Valve with	Valve with	Valve with
Size	Valve	Lever	Handwheel	Chainwheel
<u>2"</u>	<u>8</u>	<u>11</u>	<u>19</u>	<u>32</u>
50mm	4	6	9	15
<u>2.5"</u>	<u>9</u>	<u>12</u>	<u>20</u>	<u>33</u>
65mm	5	6	10	16
<u>3"</u>	<u>11</u>	<u>14</u>	<u>22</u>	<u>35</u>
80mm	5	7	10	16
<u>4"</u>	<u>16</u>	<u>19</u>	<u>27</u>	<u>40</u>
100mm	8	9	13	19
<u>5"</u>	<u>19</u>	<u>22</u>	<u>30</u>	<u>42</u>
125mm	9	10	14	20
<u>6"</u>	<u>23</u>	<u>26</u>	<u>34</u>	<u>47</u>
150mm	11	12	16	22
<u>8"</u>	<u>39</u>	N/A	<u>52</u>	<u>68</u>
200mm	18		24	31
<u>10"</u>	<u>64</u>	N/A	77	<u>92</u>
250mm	29		35	42
<u>12"</u>	<u>93</u>	N/A	<u>126</u>	<u>148</u>
300mm	43		58	68
<u>14"</u>	<u>132</u>	N/A	<u>165</u>	<u>187</u>
350mm	61		75	85
<u>16"</u>	<u>209</u>	N/A	<u>262</u>	<u>294</u>
400mm	96		120	134

Valve Size	Basic Valve	Valve with Lever	Valve with Handwheel	Valve with Chainwheel
<u>18"</u> 450mm	<u>260</u> 119	N/A	<u>313</u> 143	<u>345</u> 157
<u>20"</u> 500mm	<u>329</u> 150	N/A	<u>381</u> 174	<u>413</u> 188
<u>24"</u> 600mm	<u>573</u> 261	N/A	<u>683</u> 311	<u>715</u> 325
<u>26"</u> 650mm	<u>825</u> 375	N/A	<u>930</u> 422	N/A
<u>30"</u> 750mm	<u>1173</u> 533	N/A	<u>1325</u> 602	N/A
<u>32"</u> 800mm	<u>1525</u> 692	N/A	<u>1677</u> 761	N/A
<u>36"</u> 900mm	<u>1949</u> 885	N/A	<u>2125</u> 965	N/A
<u>40"</u> 1000mm	<u>2141</u> 972	N/A	2320 1053	N/A
<u>42"</u> 1050mm	<u>2495</u> 1133	N/A	<u>2859</u> 1298	N/A
<u>48"</u> 1200mm	3711 1684	N/A	<u>4075</u> 1849	N/A

<u>Pounds</u> Kilograms

## **Ordering**

To order, simply complete the valve order code from information shown. An ordering example is shown for your reference.

#### Valve Style Give valve style code as follows:

BOS Resilient Seated Butterfly Valve

#### **Valve Size** Give valve size code as follows: 2" 50mm 18" 450mm 2.5" 3" 2.5 20" 65mm 20 500mm 24" 3 4 80mm 24 600mm 4" 26" 100mm 26 650mm 5 125mm 30 750mm 30" 150mm 32 800mm 8 8" 200mm 36 36" 900mm 250mm 10 10" 40 40" 1000mm 12" 42" 12 14 42 300mm 1050mm 14" 48 1200mm 350mm 16 16" 400mm

#### **Body Style** Give body style code as follows:

Center Line Seat

#### **End Connection** Give end connection code as follows:

ASME Class125/150 Lugged Drilling L1

26-48" (650-1200mm) Only

2-24" (50-600mm) Only F1 ASME Class 125 Flanged

**Body Material** Give body material code as follows:

**Ductile Iron** 

#### **Seat, Shaft Material Combination** Give material code as follows:

NBR,NBR Acrylonitrile-Butadiene -20° to 180°F (-29 to 82°C) Terpolymer of Ethylene Propylene & A Diene -20° to 250°F (-29 to 121°C) EPDM.EPDM 2-24" (50-600mm) Only

#### **Trim Combination** Give Disc-Shaft material code as follows:

ALB-S15 Aluminum Bronze Disc and 420 Stainless Steel Shaft DINY-S15 Ductile Iron Nylon 11 Coated Disc and 420 Stainless Steel Shaft S2-S15 316 Stainless Steel Disc and 420 Stainless Steel Shaft

#### **Ordering Example:**

BOS,6,CL,L1,DI,NBR,NBR,DINY-S15\*actuator

## **Manual Actuators**

DeZURIK BOS-CL On-Center Resilient Seated Butterfly Valves are available with lever, handwheel or chainwheel manual operators.

#### **Lever Actuators**

Lever actuators are available on 2-6" (50-150mm) valve sizes, and feature mounting hole for installing lockout device. Lever actuators may be mounted at standard or 180° from standard. To order, add code LT to valve order code.



		Maximum Pressure Differential psi/kPa		
Valve Size	Order Code	Ductile Iron Nylon Coated (DINY) or Stainless Steel (S2) Disc	Aluminum Bronze (ALB) Disc	
<u>2-6"</u> 50-150mm	LT	<u>175</u> 1210	<u>150</u> 1030	

#### **Ordering Example:**

BOS,4,CL,L1,DI,NBR,NBR,DINY-S15\*LT

#### **Manual Gear Actuators**

Manual gear actuators provide high torque for robust applications and a long service life without maintenance. Actuators provide visible indication of disc position. Adjustable open and closed position travel stops ensure proper disc seating.



# Handwheel Actuator, 2-24" (50-600mm)

		Maximum Pressure Differential psi/kPa		
Valve Size	Order Code	Ductile Iron Nylon Coated (DINY) or Stainless Steel (S2) Disc	Aluminum Bronze (ALB) Disc	
<u>2-6"</u>	AM-QT35-HD12	<u>175</u>	<u>150</u>	
50-150mm		1210	1030	
8 & 10"	AM-QT50-HD12	<u>175</u>	<u>150</u>	
200 & 250mm		1210	1030	
<u>12"</u>	AM-QT100-HD16	<u>175</u>	<u>150</u>	
300mm		1210	1030	
<u>14"</u>	AM-QT100-HD16	<u>150</u>	<u>150</u>	
350mm		1030	1030	
<u>16-20"</u>	AM-QT250-HD20	<u>150</u>	<u>150</u>	
400-500mm		1030	1030	
<u>24"</u>	AM-QT500-HD20	<u>150</u>	<u>150</u>	
600mm		1030	1030	

## Chainwheel Actuator, 2-24" (50-600mm)

		Maximum Pressure Differential psi/kPa		
Valve Size	Order Code	Ductile Iron Nylon Coated (DINY) or Stainless Steel (S2) Disc	Aluminum Bronze (ALB) Disc	
<u>2-6"</u>	AM-QT35-CW12	<u>175</u>	<u>150</u>	
50-150mm		1210	1030	
8 & 10"	AM-QT50-CW12	<u>175</u>	<u>150</u>	
200 & 250mm		1210	1030	
<u>12"</u>	AM-QT100-CW16	<u>175</u>	<u>150</u>	
300mm		1210	1030	
<u>14"</u>	AM-QT100-CW16	<u>150</u>	<u>150</u>	
350mm		1030	1030	
<u>16-20"</u>	AM-QT250-CW20	<u>150</u>	<u>150</u>	
400-500mm		1030	1030	
<u>24"</u>	AM-QT500-CW20	<u>150</u>	<u>150</u>	
600mm		1030	1030	

#### Handwheel Actuator, 26-42" (650-1300mm)

Valve Size	Order Code	Maximum Pressure Differential psi/kPa
<u>26"</u> 650mm	AM-400-HD15	<u>150</u> 1030
<u>30 &amp; 32"</u> 750 & 800mm	AM-800-HD15	<u>150</u> 1030
<u>36 &amp; 40"</u> 900 & 1000mm	AM-1500-HD15	<u>150</u> 1030
<u>42 &amp; 48"</u> 1050 & 1200mm	AM-2500-HD17	<u>150</u> 1030

#### Ordering Example:

BOS,6,CL,L1,DI,NBR,NBR,DINY-S15\*AM-QT35-HD12

## **Manual Actuator Accessories**

#### **Lockout Device**

Manual gear actuators are available with an optional lockout on 2-24" (50-600mm) valves. Lockout is standard on sizes 26" (650mm) and larger. The lockout allows the handwheel to be locked with a padlock at any 1/8th turn increment. Lockouts may be ordered with a valve or separately as a kit. Padlock not included. To order, add code LK after the actuator order code.

#### **Ordering Example:**

BOS,6,CL,L1,DI,NBR,NBR,DINY-S15\*AM-QT35-HD12,LK

#### Chain for Chainwheel Actuators

Chain for chainwheel actuators is sold as a separate item. To order, specify code from chart below and length.

Description	Usage	Order Code
Chain, Babbitt #1/0	AM-QT35	ACC*CN104
Chain, Babbitt #4/0	AM-QT50, AM-QT100, AM-QT250, AM-QT500	ACC*CN105

#### **Ordering Example:**

ACC\*CN105

Chain: 1 piece 10 feet long

# **Cylinder Actuators**

## **Compatible with Standard Actuators**

The actuator mounting flange on BOS-CL valves is compatible with the ISO 5211/1 bolt pattern which increases flexibility and reduces inventory. Actuator options include PowerRac® double acting or spring return cylinders, Compak™ double acting and spring return cylinder, and G-Series cylinder actuators.

## PowerRac® Cylinder Actuators

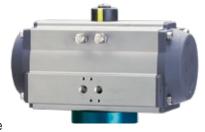
Double-acting and spring-return PowerRac® actuators feature a proven rack-and-pinion design ideally suited for high cycle applications. PowerRac® actuators provide high output torque for on-off



applications and consistently high output torque throughout the full stroke for accurate control. Its durability is backed by a Lifetime Warranty.

## **Compak™ Cylinder Actuators**

The compact, modular design allows the Compak™ actuator to be mounted for a low profile assembly. Compak™ actuators are a versatile double



rack-and-pinion design and are available as double-acting or spring-return units.

## **G-Series Cylinder Actuators**

G-Series actuators feature a rack-andgear design for larger



size rotary valves where constant high torque capability throughout the stroke is required. This double-acting actuator is available with either pneumatic or hydraulic supply.

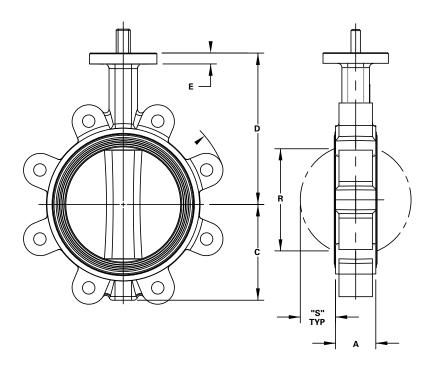
#### **Accessories**

A full line of accessories are also available, including positioners, solenoids, switches, speed controls, floorstands and valves boxes.

## **Dimensions**

## Basic Valve, 2-24" (50-600mm)

Valve			Dime	nsions	<b>.</b>	
Size	Α	С	D	E	R	S
2"	1.67	2.36	5.53	0.57	1.34	0.24
50mm	42	60	140	14	34	6
2.5"	<u>1.79</u>	2.76	6.02	0.57	<u>1.85</u>	0.39
65mm	45	70	153	14	47	10
3"	1.79	<u>3.15</u>	6.20	0.57	2.60	0.67
80mm	45	80	157	14	66	17
<u>4"</u>	2.02	3.54	6.93	0.57	3.62	1.06
100mm	51	90	176	14	92	27
<u>5"</u>	2.18	4.40	<u>7.52</u>	0.57	4.65	<u>1.46</u>
125mm	55	112	191	14	118	37
<u>6"</u>	2.18	5.04	7.97	0.57	<u>5.75</u>	<u>1.97</u>
150mm	55	128	202	14	146	50
<u>8"</u>	2.34	<u>6.31</u>	9.59	0.59	7.68	<u>2.91</u>
200mm	59	160	244	15	195	74
<u>10"</u>	2.65	7.76	10.75	0.59	9.65	3.70
250mm	67	197	273	15	245	94
<u>12"</u>	3.06	9.17	12.42	0.59	11.62	4.53
300mm	78	233	315	15	295	115
<u>14"</u>	3.06	10.51	<u>13.78</u>	0.59	<u>12.78</u>	<u>5.12</u>
350mm	78	267	350	15	325	130
<u>16"</u>	4.02	<u>11.89</u>	<u>15.94</u>	0.99	<u>15.00</u>	<u>5.71</u>
400mm	102	302	405	25	381	145
<u>18"</u>	<u>4.41</u>	<u>12.99</u>	<u>16.61</u>	0.99	<u>16.85</u>	<u>6.50</u>
450mm	112	330	422	25	428	165
<u>20"</u>	5.00	14.45	19.29	0.99	16.66	7.17
500mm	127	367	490	25	423	182
<u>24"</u>	<u>5.98</u>	<u>17.56</u>	22.54	0.99	22.83	8.62
600mm	152	446	573	25	580	219

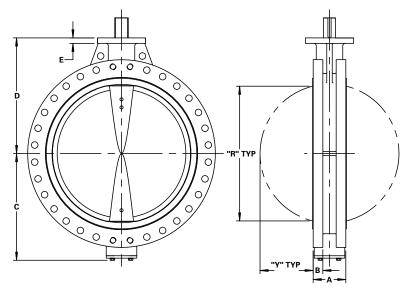


<u>Inches</u> Millimeters

## Basic Valve, 26-48" (650-1200mm)

Valve	Dimensions									
Size	Α	В	С	D	E	R	Υ			
<u>26"</u>	6.50	2.00	<u>19.57</u>	21.85	<u>1.10</u>	23.65	9.02			
650mm	165	51	497	555	28	601	229			
<u>30"</u>	<u>6.50</u>	2.12	22.17	25.98	<u>1.30</u>	28.57	<u>11.40</u>			
750mm	165	54	563	660	33	726	290			
32"	<u>7.50</u>	2.38	23.58	26.22	1.30	30.40	<u>11.91</u>			
800mm	191	60	599	666	33	772	303			
<u>36"</u>	8.00	2.38	26.14	28.35	<u>1.34</u>	33.09	13.03			
900mm	203	60	664	720	34	840	331			
40"	<u>8.50</u>	2.38	29.02	31.73	1.38	37.03	14.74			
1000mm	216	60	737	806	35	941	374			
42"	9.88	2.62	31.54	34.06	1.38	39.30	<u>15.32</u>			
1050mm	251	67	801	865	35	998	389			
<u>48"</u>	10.88	2.75	<u>34.61</u>	<u>36.93</u>	<u>1.50</u>	44.36	<u>17.41</u>			
1200mm	276	70	879	938	38	1127	442			

Inches Millimeters

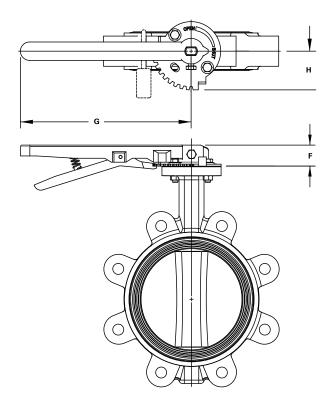


# **Dimensions**

## **Lever Actuator**

Valve	Dimensions						
Size	F	G	Н				
2-6"	<u>1.26</u>	10.24	2.32				
50-150mm	32	260	59				

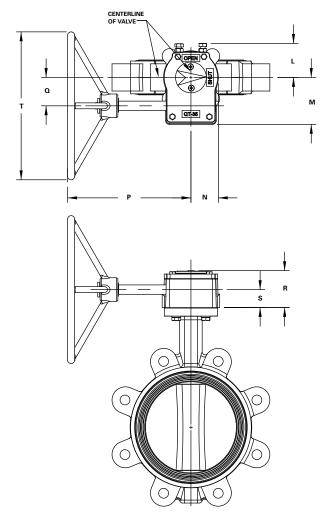
Inches Millimeters



## Handwheel Actuator, 2-24" (50-600mm)

Valve									
Size									
<u>2-6"</u>	2.26	3.12	1.82	8.21	1.89	2.45	1.19	12.00	
50-150mm	57	79	46	209	48	62	30	305	
8 & 10"	3.03	3.41	2.03	8.21	2.20	2.64	1.35	12.00	
200 & 250mm	77	87	52	209	56	67	34	305	
12 & 14"	4.19	4.65	3.37	12.54	3.09	3.31	1.65	16.00	
300 & 350mm	106	118	86	319	78	84	42	406	
<u>16-20"</u>	<u>4.62</u>	<u>5.82</u>	4.13	<u>13.43</u>	4.13	<u>4.23</u>	<u>2.34</u>	20.00	
400-500mm	117	148	105	341	105	107	59	508	
<u>24"</u>	<u>5.57</u>	10.06	<u>5.57</u>	<u>15.93</u>	8.15	4.95	<u>2.15</u>	<u>20.00</u>	
600mm	141	256	141	405	207	126	55	508	

<u>Inches</u> Millimeters

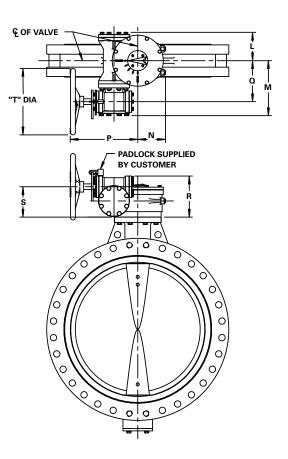


# **Dimensions**

## Handwheel Actuator, 26" (650mm) & Larger

Valve	Acutator	Dimensions							
Size	Order Code	L	M	N	Р	Q	R	S	Т
<u>26"</u>	AM-400-HD15	<u>5.24</u>	9.84	<u>5.20</u>	<u>13.43</u>	7.78	6.93	<u>5.12</u>	<u>15.20</u>
650mm	AIVI-400-11D 13	133	250	132	341	198	176	130	386
30 & 32"	AM-800-HD15	6.26	<u>11.18</u>	6.69	<u>15.00</u>	<u>8.74</u>	<u>8.39</u>	6.22	<u>15.20</u>
750 & 800mm	AIVI-000-I ID 13	159	284	170	381	222	213	158	386
36 & 40"	AM-1500-HD15	7.00	<u>11.77</u>	6.97	<u>15.62</u>	9.33	8.74	6.57	<u>15.20</u>
900 & 1000mm	AIVI- 1500-DD 15	178	299	177	397	237	222	167	386
42 & 48"	AM-2500-HD17	9.57	14.37	6.97	<u>19.88</u>	11.69	<u>10.91</u>	8.27	<u>16.89</u>
1050 & 1200mm	AIVI-2000-FID I /	243	365	177	505	297	277	210	429

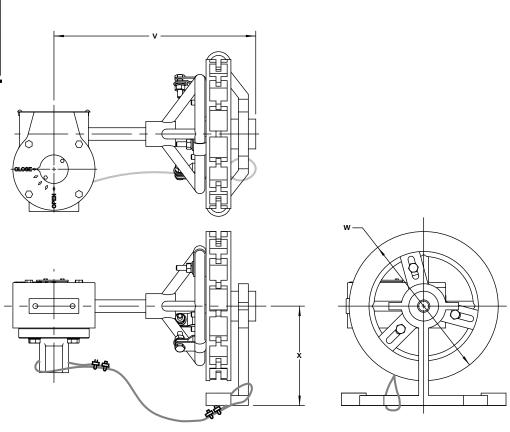
Inches Millimeters



## **Chainwheel Actuator**

Valve	Dimensions					
Size	V	W	X			
<u>2 &amp; 10"</u>	11.28	<u>12.50</u>	6.38			
50 & 250mm	287	318	162			
<u>12-14"</u>	15.53	15.50	8.38			
300-350mm	394	394	213			
<u>16-20"</u>	<u>16.42</u>	<u>19.00</u>	9.50			
400-500mm	417	483	241			
<u>24"</u>	<u>16.75</u>	<u>19.00</u>	9.50			
600mm	425	483	241			

<u>Inches</u> Millimeters



## Sales and Service

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